



USA United Welding Inc

4515 Brittmoore Shop D

Houston, Tx 77041

(713) 937-4134

(713) 896-6665 fax

CERTIFICATE OF COMPLIANCE

CUSTOMER: Welco International

PO NUMBER: Verbal-Brock

DESCRIPTION: 13 5/8" 3M Hydril "GK" Annular Blowout Preventer

SERIAL NUMBER: 6646

QUANTITY: 1 piece

USA United Welding hereby certifies that the material on the above referenced Purchase Order was inspected and tested in accordance with API Specifications, USA United Welding Quality Assurance procedures and to the current industry standards.

Michael Almaguer, Level II
USA United Welding Representative

12/10/15
Date



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Houston, Tx 77041

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CERTIFICATE OF CONFORMANCE

CUSTOMER: Welco International

PO NUMBER: Verbal-Brock

DESCRIPTION: 13 5/8" 3M Hydril "GK" Annular Blowout Preventer

SERIAL NUMBER: 6646

QUANTITY: 1 piece

Was remanufactured and inspected in accordance with USA United Welding and API Specifications requirements.

All material acceptances, dimensional acceptance, functional checks, and processing surveillance were performed by the Quality Control Department in accordance with established USA United Welding procedures. If required, all non-destructive testing was performed by USA United Welding certified personnel or approved sources that meet customer requirements.

Michael Almaguer, Level II
USA United Welding Representative

12/10/15
Date



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DIMENSIONAL INSPECTION CERTIFICATE

CUSTOMER: Welco International

PO NUMBER: Verbal-Brock

DESCRIPTION: 13 5/8" 3M Hydril "GK" Annular Blowout Preventer

SERIAL NUMBER: 6646

QUANTITY: 1 piece

All dimensional end connections meet or exceed API Specifications. Body and internal parts meet OEM Manufactured print specification provided by Customer.

Processing inspection surveillance was performed by the Quality Control Department in accordance with established USA United Welding procedures.

Michael Almaguer, Level II
USA United Welding Representative

12/10/15
Date



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DRIFT TEST CERTIFICATION

CUSTOMER: Welco International

PO NUMBER: Verbal-Brock

DESCRIPTION: 13 5/8" 3M Hydril "GK" Annular Blowout Preventer

SERIAL NUMBER: 6646

QUANTITY: 1

USA United Welding hereby certifies that the material on the above referenced Purchase Order was successfully Drift Tested in accordance with API Specifications, USA United Welding Quality Assurance procedures and to the current industry standards.

Michael Almaguer, Level II
USA United Welding Representative

12/10/15
Date



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HARDNESS SURVEY

CUSTOMER: Welco International

PO NUMBER: Verbal-Brock

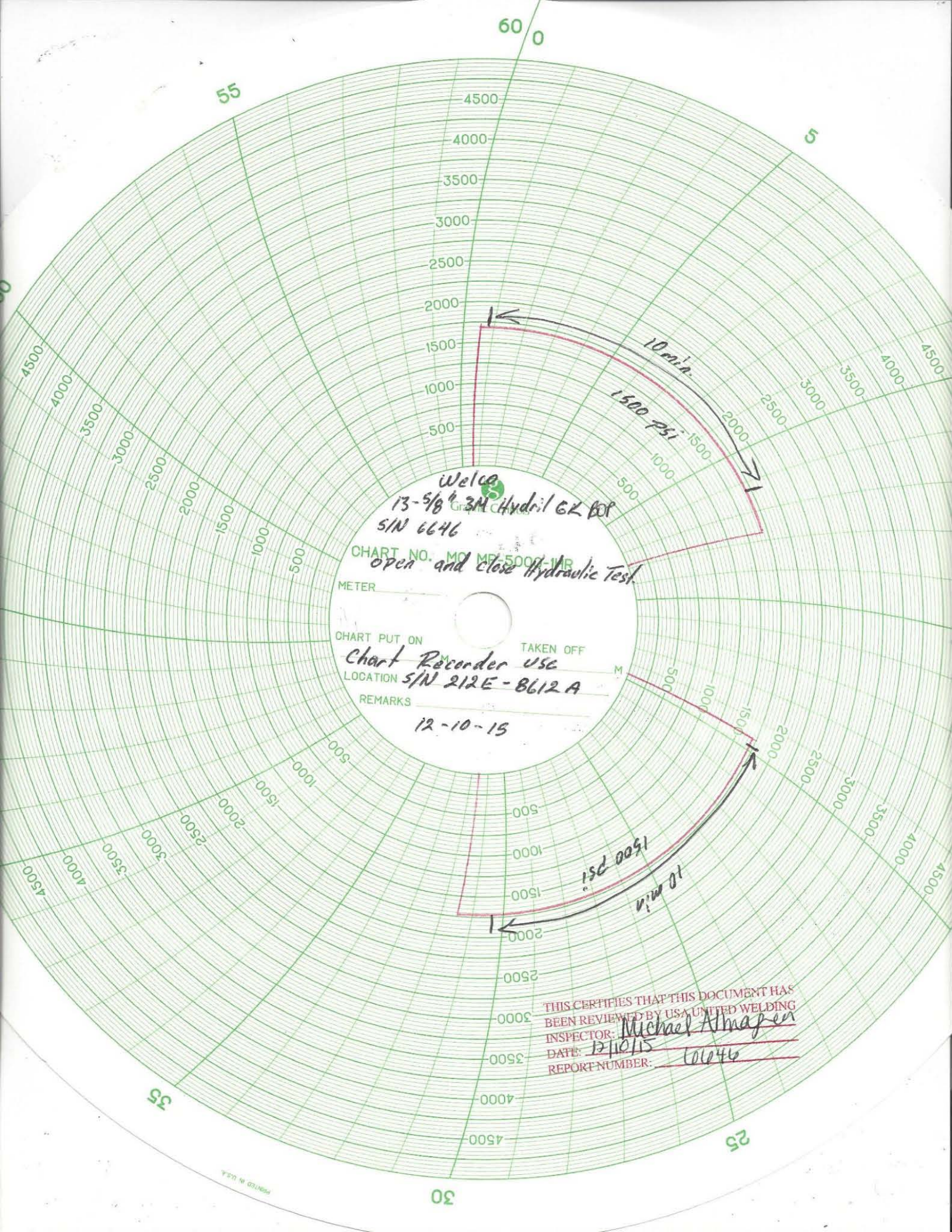
SERIAL NUMBER: 6646

DESCRIPTION: 13 5/8" 3M Hydril "GK" Annular Blowout Preventer

QUANTITY: 3 Pieces

LOCATION	BRINELL HARDNESS	ACCEPT	REJECT
Body	232	Yes	
Body (Flange)	206	Yes	
Piston	206	Yes	
Lid	232	Yes	
Inspector Remarks:			

Inspected by: Michael Almaguer, Level II Date tested: 12/4/15



Welco
 13-5/8" 3M Hydrol GK BOP
 S/N 6646

CHART NO. MO MF 5000-11R
 open and close Hydraulic Test

METER
 CHART PUT ON Chart Recorder use
 TAKEN OFF
 LOCATION S/N 212E-8612 A
 REMARKS
 12-10-15

THIS CERTIFIES THAT THIS DOCUMENT HAS
 BEEN REVIEWED BY USA UNITED WELDING
 INSPECTOR: Michael Almaguer
 DATE: 12/10/15
 REPORT NUMBER: 10646

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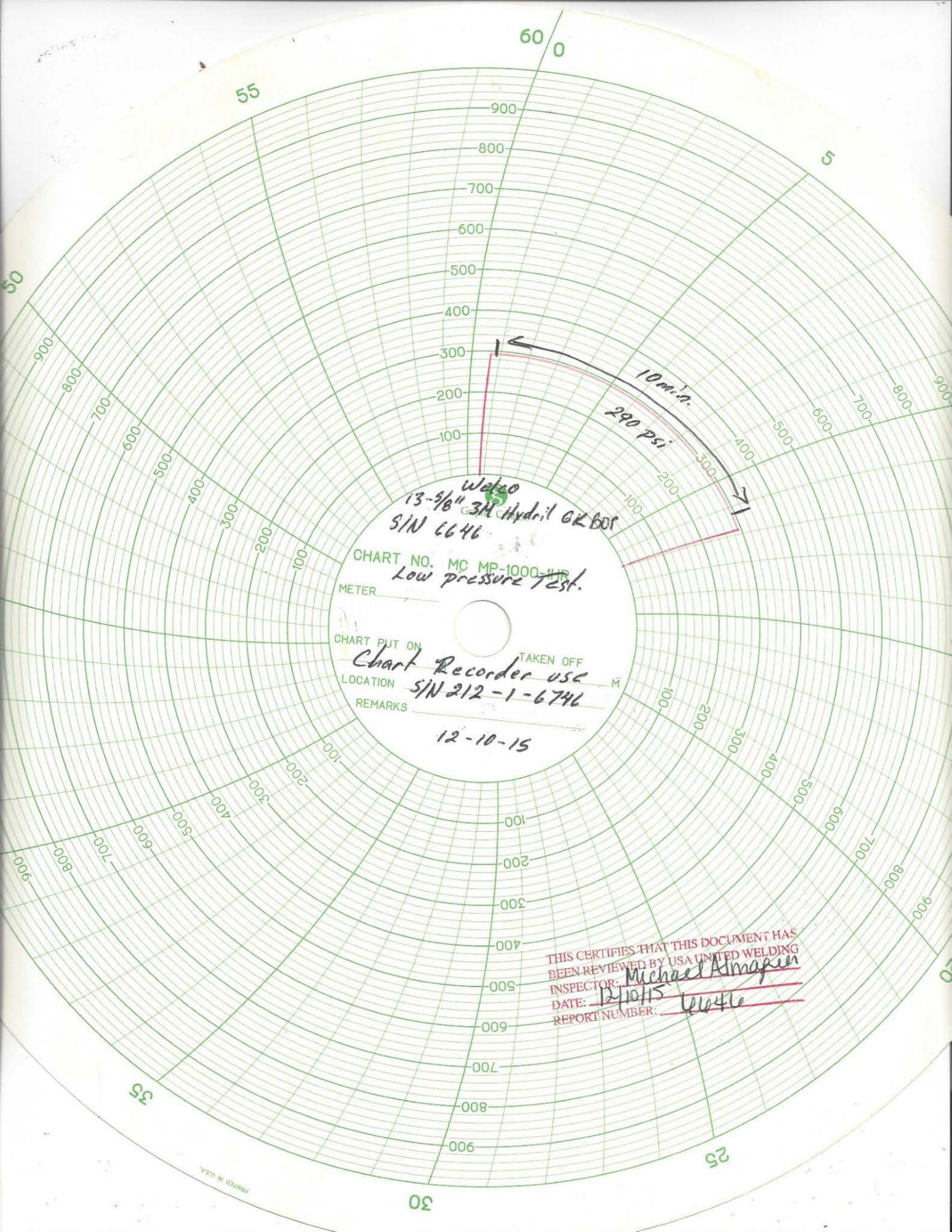
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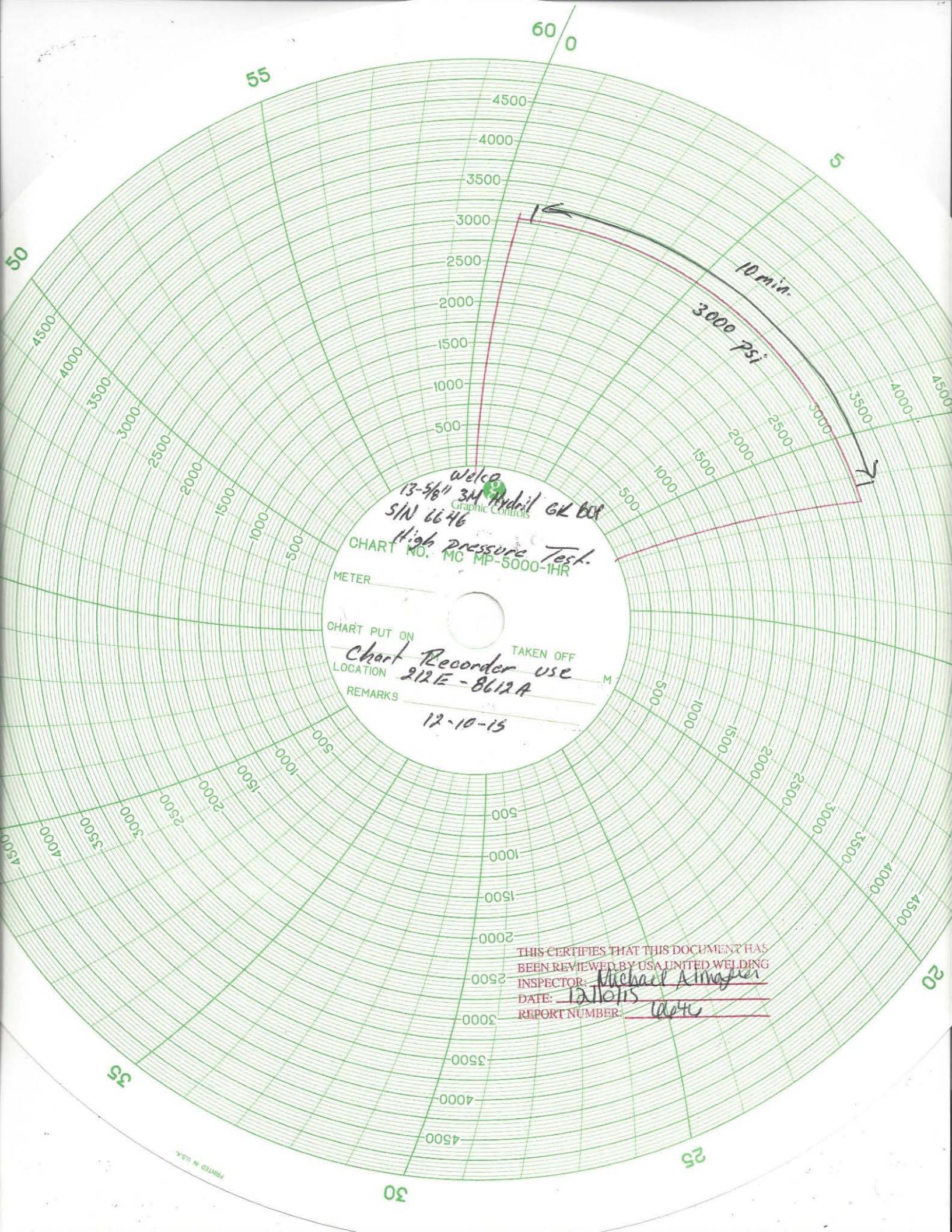


Wetco
 13-9/16" 3M Hydrol GK BOP
 SIN 6646

CHART NO. MC MP-1000-115
 Low pressure Test.

METER _____
 CHART PUT ON Chart Recorder USA TAKEN OFF _____
 LOCATION SIN 212-1-6746
 REMARKS
 12-10-15

THIS CERTIFIES THAT THIS DOCUMENT HAS
 BEEN REVIEWED BY USA UNITED WELDING
 INSPECTOR: Michael Almapan
 DATE: 12/10/15
 REPORT NUMBER: 6646



welco
13-5/8" 3M Hydral GK bot
SIN 6646
Graphic Controls
High Pressure Test.
CHART NO. MC MP-5000-1HR

METER _____
CHART PUT ON _____ TAKEN OFF _____
Chart Recorder use
LOCATION 212E-8612A
REMARKS
12-10-15

THIS CERTIFIES THAT THIS DOCUMENT HAS
BEEN REVIEWED BY USA UNITED WELDING
INSPECTOR: Michael Amador
DATE: 12/10/15
REPORT NUMBER: 10046